

Tightening torques

Nm

Oil drain plug to oil pan

35–45

Oil pan lower half to upper half

9–11

Closing plug for oil pressure relief valve

35–45

Special tools

Torque wrench handle 20–100 Nm



001 589 35 21 00

Changeover ratchet for torque wrench



001 589 42 09 00

Allen wrench 5 mm, 300 mm long



116 589 02 07 00

Removal

- 1 Remove oil pan lower half.
- 2 Unscrew closing plug (66).

Attention!

Closing plug is under pressure of compression spring (67).

- 3 Remove compression spring (67), pin (68) and piston (69).

Installation

- 4 Install piston (69), pin (68) and compression spring (67).
- 5 Screw in closing plug (66) with new sealing ring and tighten to 35–45 Nm.
- 6 Install oil pan lower half with new gasket and tighten screws to 9–11 Nm.

66 Closing plug 68 Pin
67 Compression spring 69 Piston

